



Contact details

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Basic training : degreasing, conditioner & blacking

- Make sure the metal is really clean (a patchy black means it is not clean enough)
- Keep solution up to strength
- Keep solution > 15 ° C
- Don't overblack (if this has happened, wipe off smut before immersing into oil)

Basic training: oiling

- Install a grill in the bottom of the tank
- Drain off displaced water
- Keep a separate basket for the oil tank or degrease the basket after use
- Allow enough time in the oil for water to be shed from the black surface
- Agitate small items
- Rotate those with complicated shapes
- Top up regularly
- Replace lids when not in use
- Allow components to dry before handling
- Don't allow oil to be wiped off component.

Reference table of products

	product	dilution (solution:water)	op. temp	immersion time
degreasing (cold)	Blackfast 716	1:1	18-22°C	10-20 mins
degreasing (hot)	Blackfast 626	6-8%	80°C	10 mins
conditioner	Blackfast 551	1:9	18-22°C	30-60 sec
blacking	Blackfast 181	1:3	18-22°C	~1 min
oiling (mineral oil)	Blackfast 817, 833, 841	1:0 (neat)	ambient	20 mins

